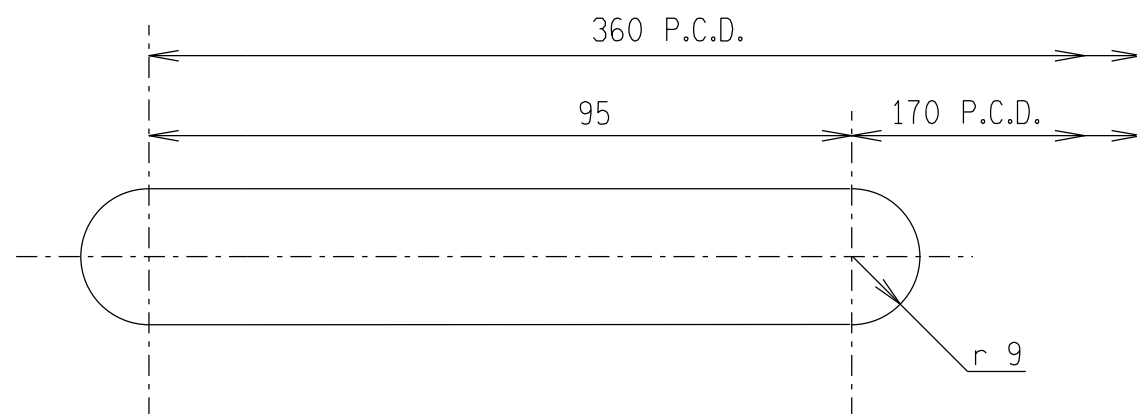
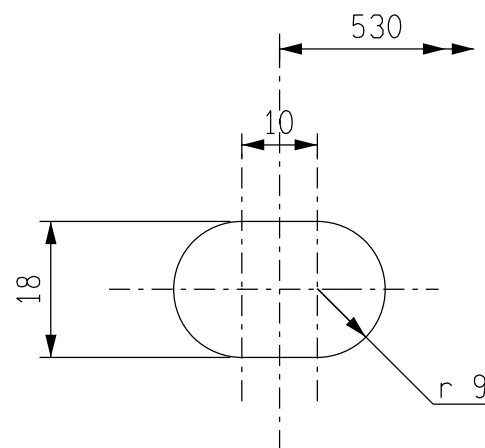


ASSEMBLY

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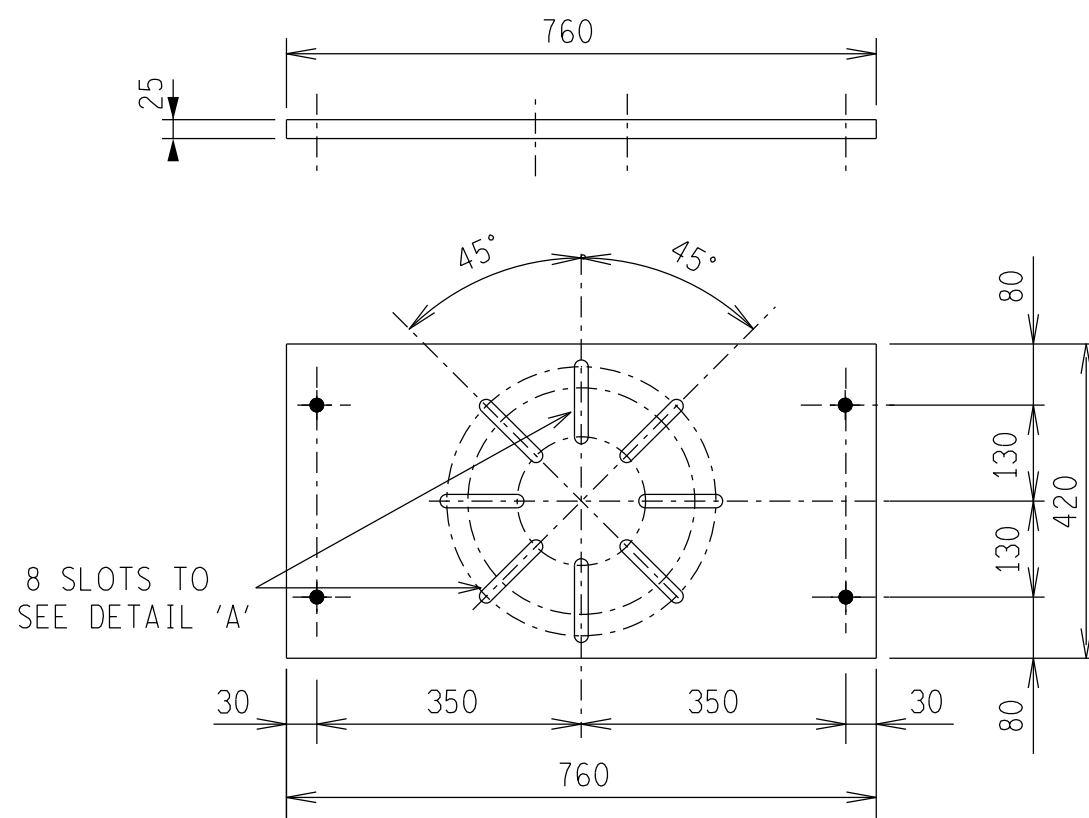


DETAIL 'A'
SCALE 1 : 10



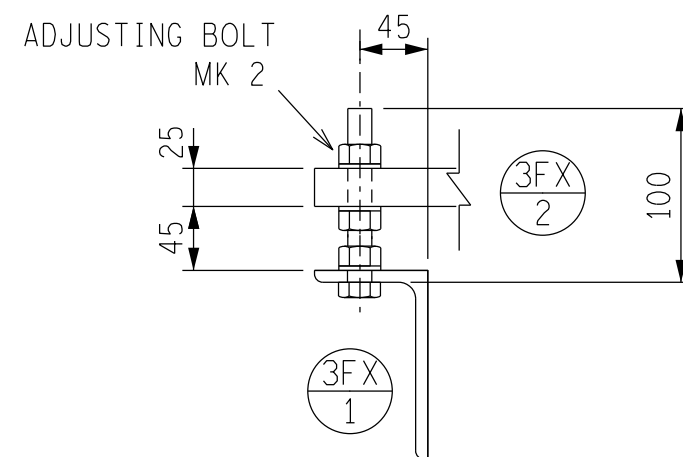
DETAIL 'B'
SCALE 1 : 10

6



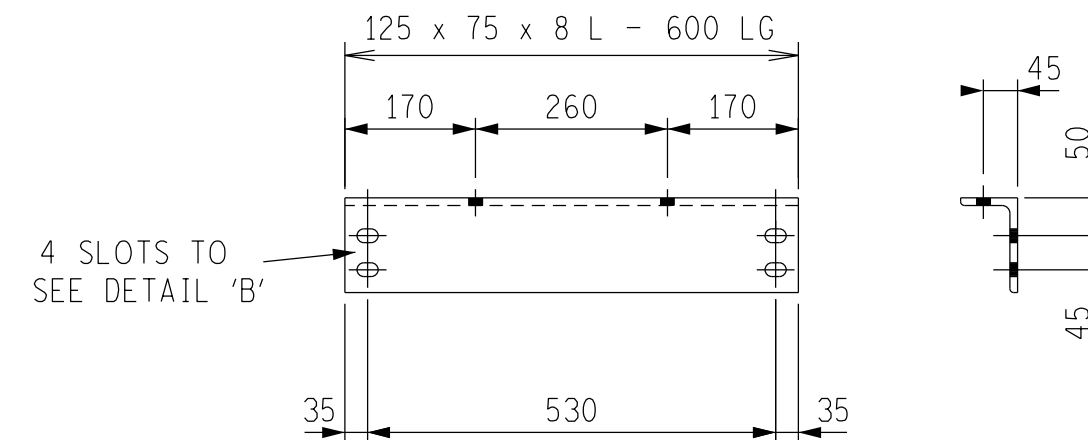
MK 3FX 2 1 - OFF REQD.

6



SECTION A - A.

6



MK 3FX 1 2 - OFF REQD.

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NOTES:

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- QUANTITIES SHOWN ARE FOR ONE ITEM ONLY.
- ALL STEELWORK TO BE GRADE 350W, TO SANS 1431 AND HOT DIP GALVANISED TO SANS 121.
- FABRICATION TOLERANCE TO BE + OR - 2mm.
- HOLES TO BE DIA.18 FOR M16 GRADE 8.8 SET SCREWS HOT DIP GALVANIZED.
- THE CONTRACTOR SHALL SUPPLY ALL NUTS, BOLTS, WASHERS, ETC, REQUIRED FOR ERECTION.
- ALL WELDING SYMBOLS TO SANS 10044.
- ALL PORTIONS OF WELDED JOINTS, NOT SEALED BY STRUCTURAL WELD, SHALL BE SEAL WELDED.
- ALL MARKS TO BE STAMPED ONTO STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANISING.
- ALL WORK SHALL COMPLY WITH SANS 1200 SERIES SPECIFICATIONS.

MASS IN kg		
STRUCTURE	BOLTS	TOTAL
75,4	2,32	77,7

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BOLT SCHEDULE (STRENGTH GRADE 8.8)				
MK	DIA	LENGTH	No OFF	WASHER/BOLT
1	M 16	40	8	1 FLAT
2	M 16	100	4	3 NUTS & 3 FLAT WASHERS/BOLT
BOLTS NOTE: ALL BOLTS TO BE GALVANISED				

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6	DJC.S	17/1/2013	GENERAL REVISION	PHD	DJC.S				
5	DJC.S	13/2/2013	DIMENSION RADIUS ADDED	PHD	DJC.S				
4	DJC.S	20/11/2012	MK 3FX 2 ,DETAIL A REV. & DETAIL C ADD	PHD	DJC.S				
3	DJC.S	16/9/2011	MK 2 BOLT REV TO MK 3 ON SECT A-A	C.F	D.S				
2	D. PADAYACHEE	17.12.2003	BOLTS REVISED/SECT. A-A ADDED.	A.D.	A.D.	4721	SUPPORT - 400kV		
1	M. V/D ENDE.	01.06.1995	TITLE CHANGE - WAS BUSBAR SUPPORT.	A.D.	P.B.	4720	SUPPORT - 275kV		
Ø			FIRST ISSUE / EERSTE UITREIKING				FOUNDATION		
REV	AUTH MAG	DATE DATUM	REVISION/REVISIES INDEX REF/INDEKSVERW S2 , S9	BY DEUR	CHKD NAGES	0.54/	REFERENCE DRAWINGS VERWYSINGSTEKENINGE		
DRG. TEK REGISTR									
CHKD NAGES									
DRAWN GETEKEN	A.D.	31.01.1995	APPROVED	GOEDGEKEUR M. V/D ENDE.					
SCALE SKAAL	1:10								



MEDIUM EQUIPMENT SUPPORT CAP
ADJUSTABLE FIXING CENTRES
8 HOLES ON 170 TO 300/360 PCD M16 FIXINGS

0.54/4722

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